

#### PRODUCT' SPECIFICATION

SK H2O protec construction waterstop series Flex according to DIN 18541, part 2, is a permanently flexible sealing profile made of thermoplastic polymer, PVC-P "reinforced spring steel", that is used to seal construction joints in waterproof concrete structures with high water pressures.

### Characteristics / Advantages

- high tensile strength and elongation at break
- high permanent flexibility and high-load bearing capacity
- suitable for water pressure and large settlings
- resistant to all natural media acting aggressively to concrete (if applicable)
- resistant to a wide range of chemical substances (tests required for each additional specific situation)
- standard resistant
- supply of systems for easy handling on site
- weldable by using butt joints on site

#### **Application**

- joint sealing in concrete structures
- construction joint sealing system for in-situ concrete

#### Typical structures

commercial buildings, cellars, underground car parks

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Standards / Directives

■ DIN 18197

■ DIN 18541, part 2

WU- Directives DAfStbWelding instructions

Test certificate / Approvals

- latest manufacturer's test certificate
- certificate of conformity DIN 18541
- external monitoring by MPA NRW
- internal monitoring

#### PRODUCT DATA

Material ■ PVC-P (Polyvinyl chloride with plasticizer / P: plasticized)

Colour • black

**Packaging** ■ supplied as standard rolls (25 m), pre-cuts and systems

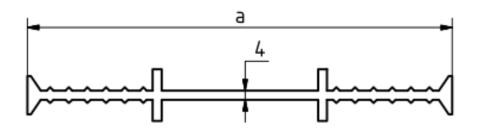
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MECHANICAL PROPERTIES according to DIN 18541, part 2	
Shore A hardness	67 ± 5
Tensile strength	≥ 10 MPa
Elongation at break	≥ 350 %
Tear propagation resistance	$\geq$ 12 kN/m
Low temperature performance	Elongation at break at -20°C ≥ 200%
Performance after weathering	Tensile strength $\leq 20\%$ Elongation at break $\leq 20\%$ Modulus of elasticity $\leq 50\%$
valid change of average values relative to the initial value	
Performance of the weld at shear test short-term joining factor $\mathfrak{f}_z$	break outside of weld $\geq 0.6$
Fire behaviour	class E
Performance after storage in bitumen	Tensile strength < 20% Elongation at break < 20% Modulus of elasticity < 50%

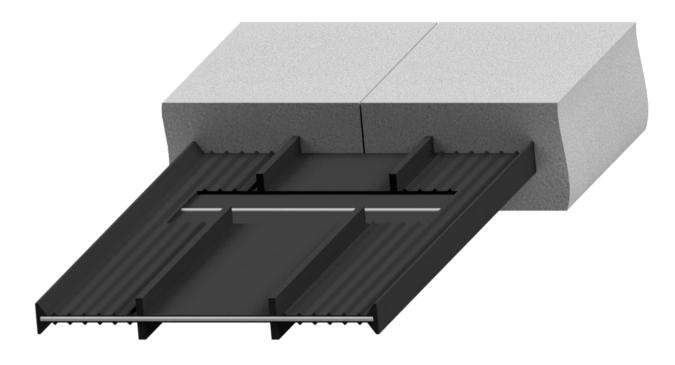
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Description	Dimension a
BI Flex 19 DIN	190
BI Flex 24 DIN	240

All dimensions in mm



Reinforced spring steel in a distance of about 20cm.

As a result, the waterstop is stabilized transversely.

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