

Data sheet - series HK



PRODUCT‘ SPECIFICATION

SK H2O protec special joint profile type HK according to DIN 7865, part 2 is a permanently flexible profile made of elastomer, EPDM, providing protection against dirt and maintaining the function of expansion joints in waterproof concrete structures with large movements and high water pressures.

Characteristics / Advantages

- high tensile strength and elongation at break
- high permanent flexibility and high-load bearing capacity
- resistant to all natural media acting aggressively to concrete
- resistant to a wide range of chemical substances (tests required for each additional specific situation)
- resistant to bitumen
- supply of systems for easy handling on site
- vulcanizable by using butt joints on site

Application

- joint sealing in concrete structures
- special joint sealing system for in-situ concrete

Typical structures

- underground car parks, bridges, trough and bridge constructions
- rail tunnels and road tunnels
- water construction plants

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Standards / Directives

- DIN 18197
- DIN 7865, part 2
- WU- Directives DAfStb
- ZTV-ING, Riz-Ing
- Vulcanizing instructions

Test certificate / Approvals

- latest manufacturer's test certificate
- certificate of conformity - DIN 7865
- external monitoring by MPA NRW
- internal monitoring

PRODUCT DATA

Material

- EPDM elastomer (ethylene-propylene-diene monomer)

Colour

- black with grey visible surface

Packaging

- supplied as standard rolls (25 m)

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MECHANICAL PROPERTIES

according to DIN 7865, part 2

Shore A hardness	62 ± 5
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Tear strength	≥ 10 MPa
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Elongation at break	≥ 380 %
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Compression set	168h / 23°C $\leq 20\%$ 24h / 70°C $\leq 35\%$
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Tear propagation resistance	≥ 8 kN/m
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Performance after heat ageing	Shore A hardness change ≤ 8 Tear strength ≥ 9 MPa Elongation at break $\geq 300\%$
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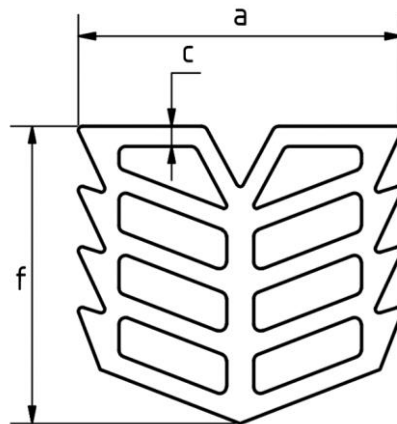
Low temperature performance	≤ 90 Shore A
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Tension set	$\leq 20\%$
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Performance after conditioning in hot bitumen	Residual deformation $< 20\%$ Tear strength ≥ 7 MPa Elongation at break $\geq 300\%$
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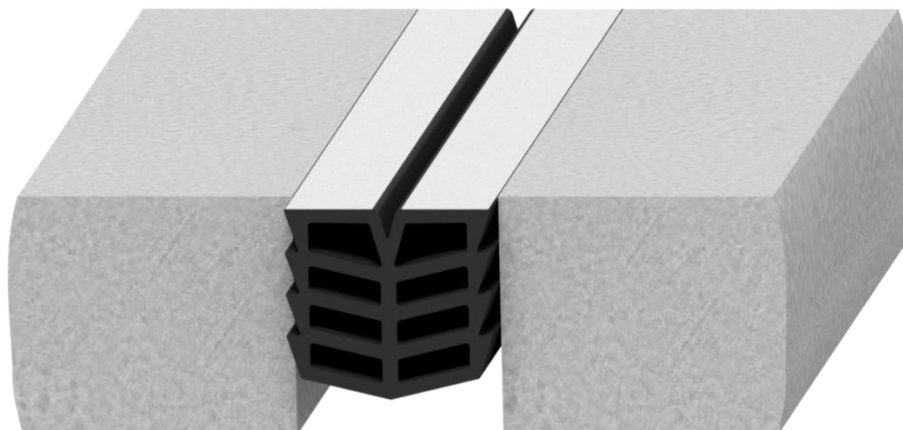
Performance after ozone ageing	No cracks
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Type	Dimension a	Dimension c	Dimension f	Joint width	Joint depth
HK 15	15	2	18	9 - 11	25
HK 18	18	2	20	12 - 14	25
HK 21	21	3	22	15 - 17	30
HK 24	24	3	22	18 - 21	30
HK 30	30	4	28	20 - 25	35
HK 40	40	4	30	26 - 30	45
HK 50	50	5	38	31 - 40	55
HK 60	60	5	48	41 - 50	65

All dimensions in mm



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Butt joints

Examples

